

# ULTIMA® 3-PIECE CRANKSHAFTS

Made exclusively for Ultima big bore engines. These professionally balanced crankshafts use lightweight racing H-Beam connecting rods making them an exceptional value. This is the core of your engine and can make or break your ride quality. These crankshafts have a 8.250" dia. counterweight. Replacement match balanced piston kits are available in standard and oversizes for 120", 127", 130" & 140" engines.

- 98-555** 4.250 stroke, used in our Ultima 120". The rods are 7.700" long and honed for 0.927" pins.
- 98-556** 4.500 stroke, used in our Ultima 127". The rods are 7.700" long and honed for 0.927" pins.
- 98-579** 4.250 stroke, used in our Ultima 130". The rods are 8.000" long and honed for 0.927" pins.
- 98-557** 4.625 stroke, used in our Ultima 140". The rods are 8.000" long and honed for 0.927" pins.



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1. **Machined Wheels**
2. **98-548** Crank pin
3. **98-574** Rod set, 7.670 long, 0.927 pins
4. **98-575** Rod set, 7.700 long, 0.927 pins
5. **98-578** Rod set, 8.00 long, 0.927 pins
6. **95-307** Roller bearing set
7. **95-147** Rod race set
8. **41-179A** Freeze plug
9. **98-601** External retaining ring
8. **★95-144** Wrist pin insert
- ★95-148 Wrist pin insert +0.002 OS
9. **95-810** Inner pinion race

